



Garage Door

fitting instructions

Pro Therma Insulated Side Hinged Fitting Instructions V3.0



Warning!



Garage doors are heavy and a poorly installed frame could lead to serious injury if the door comes loose or falls in any way.

Important: Please check the condition of your garage door before installation. Once installed, any claims for damage will not be accepted. Installation constitutes acceptance of the door's quality and condition.

Before you start!

Measure

Measure the door and frame against the brick opening to ensure the door will open when installed. If fitting behind the opening, ensure the door will open without fouling the brickwork.



Pack Contents

1x fitting pack containing:

- 6x angled fixing brackets
- 3x keys
- 1x door
- 1x handle pack
- 12x self drilling tech screws
- 12x 50mm coach screws
- 24x M8 washers

Fixings not supplied

We recommend:

- Silicone sealer
- Light oil (3 in 1)
- Silicone
- Trim to finish

Tools required for installation:



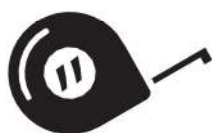
Screw driver



Electric drill



Spanner



Tape measure



Spirit Level

Safety Equipment



Gloves



Goggles

Wear adequate protection
when installing

Handy information:

Caution!



Garage doors are heavy and this item must be installed by two people.

Do not!



Do not allow children to assist in the installation, adjustment, or operation of this door. Garage doors can inflict severe injury if not used correctly.

CE Marked



This door is UKCA marked and comes with a Europe-wide 2 year warranty, limitations apply visit **www.fortdoors.co.uk** and view full terms and conditions.

Warranty



Always ensure the door is correctly adjusted and serviced as failure to do so may invalidate the warranty.

Warning!



Until all parts of the installation are finished, there is a possibility of being locked out, always ensure someone is inside until you have checked the operation of the lock and adjusted as required.

For technical help:

Helpline: 0121 749 3699

Email: info@fortdoors.co.uk

Website: www.fortdoors.co.uk

Installation

Offer door up to brickwork and level, using wedges and check with a laser/spirit level.

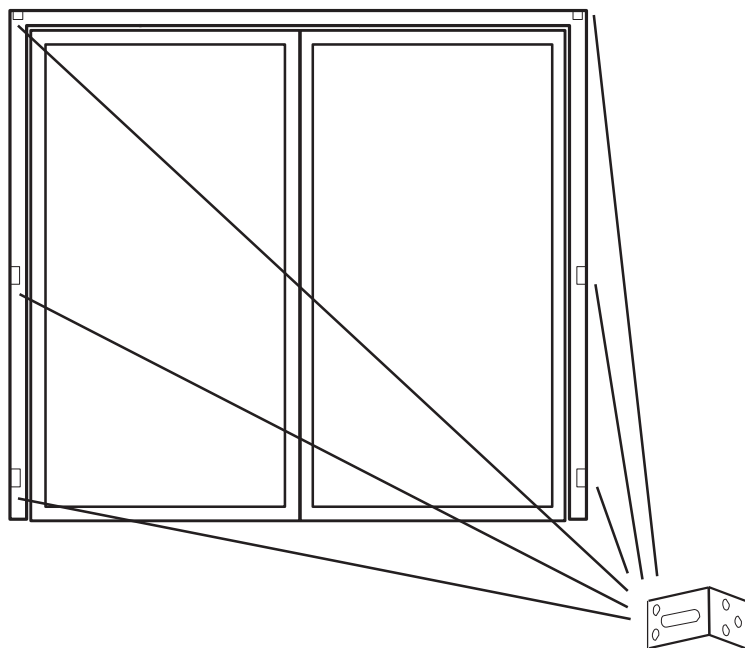


Tip!

The door can be difficult to move when the carry straps are removed. You can reposition the straps to the rear of the frame to help guide the door into place during installation. This will leave a hole that should be filled with the fixing strap screw after the fixing strap is removed.

Fit the angled frame brackets

Check for suitable fixing point and attach 1x angled frame fixing bracket to the back of the door frame using 2x self drilling tech screws. Repeat the process so you have at least 3 brackets per side evenly spaced. Pictured below is an example.



For best results use a laser level. Do not fit to the brickwork as its unlikely to be level and true - **always** fit to your spirit level or laser level.

Now bolt the brackets to the wall with 2x 50mm coach screws. You will need Rawl plugs (**not supplied**) at this stage. Ensure the brackets are firmly fixed in place and the door is rigid.

Before fully tightening the screws check the two doors meet correctly across the top and are level. Adjust the legs in/out to ensure a good overall appearance.

Spray oil the hinges and latching plates / lock to ensure a smooth operation.

Alternative fixing method through the frame

Level the door in the opening and secure with wedges or pump bags, open and lift off the door leaves.



Caution!

To prevent scratches do not lie the leaves face down or back down on the floor - take great care of the leaves at this point.

Drill through frame at the required points to fix and use suitable masonry Torx fittings at the required size (not supplied).

Drop the door leaves back onto the hinges and check operation.

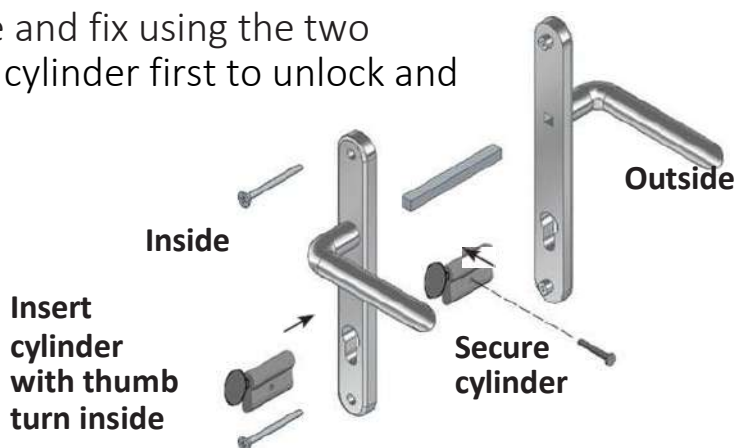
Fitting the handle and lock

Fit the outer and inner handle, push on the front handle and shaft, push rear handle into place and fix using the two screws provided. You must fit the cylinder first to unlock and open the door.



Caution!

Do not over-tighten as this can crush the outer panel.



Check the locking works correctly from the inside by closing the door and opening again. **Do not do this from the outside, if adjustment is required you may not be able to open the door again.**

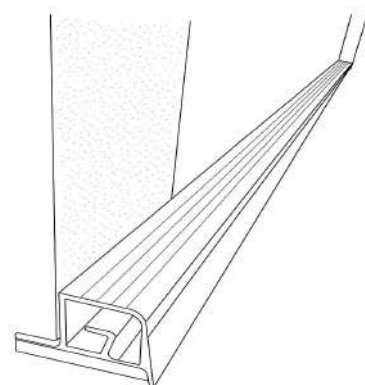


Caution!

Never check that the locking works from outside! Always have a person inside as you may lock yourself out resulting in serious damage to the door if you have to force entry.

Fitting the Threshold

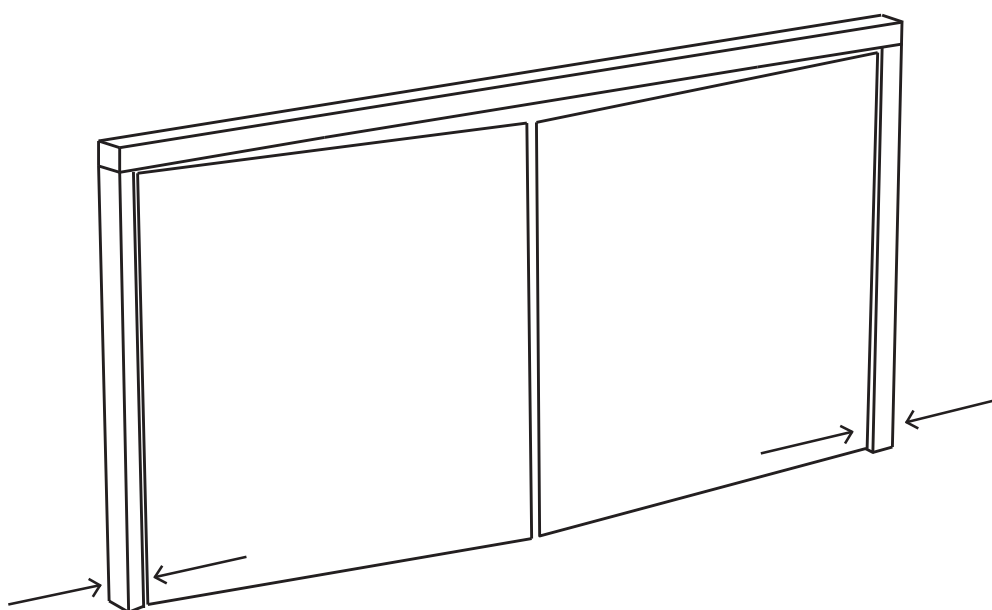
The threshold must be screwed to the floor and leveled, screw down through the pre-drilled countersunk holes provided, ensuring the screw heads are flush to avoid catching the bottom of the door leaf. its good practice to seal the inside edge with silicone.



Side hinged adjustment

A common problem when fitting a side hinged garage doors is levelling the two leaves correctly. Most people fit to either brick or a timber sub frame and working from a spirit level they often think that this is perfect only to find the top of the doors do not align and assume that a manufacturing fault is to blame. If you find the leaves are tight at the bottom but the doors don't meet at the top you have not fitted it level, pull the top of the frame in or out to level the leaves, your bricks are highly unlikely to be in line and level so do not fit the item to match the bricks always fit to match a level.

Firstly, it is important to know that all side hinged doors are hand made and as such each half can have minor differences in size. This is an industry wide accepted build method due to the nature of the product. **You should adjust the legs to give the best appearance in all cases. Ensure you fit the top and bottom keeps so the door doesn't rattle.**



Problem 1

Both of my doors are fitted with a slope across the top (as pictured above).

Fix:

Move both legs left or right to lift the centre line up- only a fraction of movement at the bottom either in or out is required to obtain the best appearance.

To maintain the U Value you must foam the void in the frame to brick.

Tips



It is best to put temporary packers between the brick or timber until you are happy. This will mean less drilling of holes whilst you adjust. Leave the top fixing in place to stop the doors falling out of the hole.

Side hinged adjustment

Problem 2

One of my leaves looks fine and the other looks slanted.

Fix:

As in problem 1, move the leg of the door that looks slanted left/right. This will raise the slanted side upwards to align correctly.

Problem 3

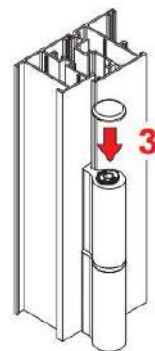
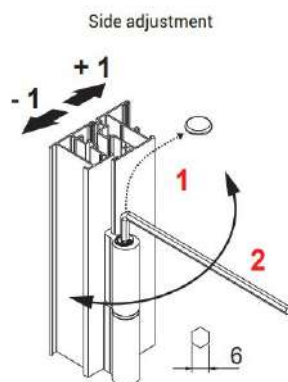
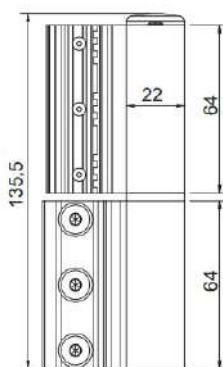
My doors look terrible. They are both out of line with one looking higher than the other.

Fix:

Have you fitted to the floor level rather than the door level? i.e, is one leg higher than the other resulting in the poor appearance? Using small packers, lift the lower and adjust as described above to obtain the best overall appearance.

Hinge adjustment

If the previous methods have not succeeded, you can use the adjustment features on the hinges to align the leaves.



This item has left to right adjustment and up and down adjustment as shown above, use an Allen key to adjust as shown, always replace the dust covers to the front, top and bottom when finished. To lift or lower the door adjust the height by loosening the internal Allen keys and use wedges to put the door in the desired position before tightening.

I still cant make it look good!

Call an experienced fitter from your Area to adjust the door for you or call the factory for an approved installer. **(Charges will apply)**



Declaration of Conformity



We, the Fort Doors company of the United Kingdom, do hereby declare that the building industry product described in the detail below conforms in all respects and meets all requirements if assembled and maintained in accordance with the installation instructions.

Product Fort side hinged garage door for manual operation

Standard Industrial, commercial and garage doors and gates -
Product standard - Part 1: Products without fire resistance
or smoke control characteristics.

EN 13241-1

EN 12604 Mechanical aspects - requirements

EN 12605 Mechanical aspects - test procedures

We furthermore declare that the technical documents including test certificates will be made available to the relevant governing authority upon request.

Authorised persons for the compilation and management of the technical documentation:

The Directors
Fort Doors
15.01.2025



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Fort Doors reserves the right to alter specifications to design and manufacture without notification. All specifications are correct at time of publication, errors and omissions excepted. Colour samples are, due to the print process, intended as a guide only, please request a sample if unsure.